



BRANZ Appraised
Appraisal No. 664 [2021]

STRANDBOARD™ FLOORING

Appraisal No. 664 (2021)

This Appraisal replaces BRANZ
Appraisal No. 664 (2016)



BRANZ Appraisals

Technical Assessments of
products for building and
construction.



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Product

- 1.1 Strandboard™ Flooring is an engineered woodpanel flooring material for use as interior flooring of residential and commercial buildings.
- 1.2 Strandboard™ Flooring is available as Strandboard™ Square Edge and Strandboard™ Tongue & Groove.

Scope

- 2.1 Strandboard™ Flooring has been appraised for use as sheet flooring material on suspended timber-framed floors that have been designed and constructed in accordance with NZS 3604, Section 7.
- 2.2 Strandboard™ Flooring has also been appraised for use as an overlay on concrete slab-on-ground floors, suspended concrete floors and suspended timber floors.

Building Regulations

New Zealand Building Code (NZBC)

- 3.1 In the opinion of BRANZ, Strandboard™ Flooring, if designed, used, installed and maintained in accordance with the statements and conditions of this Appraisal, will meet the following provisions of the NZBC:

Clause B1 STRUCTURE: Performance B1.3.1, B1.3.2 and B1.3.4. Strandboard™ Flooring meets the requirements for loads arising from self-weight, imposed gravity loads arising from use, earthquake, wind and impact [i.e. B1.3.3 (a), (b), (f), (h), and (j)]. See Paragraphs 8.1-8.8.

Clause B2 DURABILITY: Performance B2.3.1 (a) not less than 50 years and B2.3.1 (b) 15 years. Strandboard™ Flooring meets these requirements. See Paragraphs 9.1-9.3.

Clause F2 HAZARDOUS BUILDING MATERIALS: Performance F2.3.1. Strandboard™ Flooring meets this requirement. See Paragraphs 13.1 and 13.2.

Technical Specification

Strandboard™ Flooring Sheets

- 4.1 Strandboard™ Flooring sheets are manufactured from strands of radiata pine. The wood strands are bonded with a pMDI resin and contain a mineral wax-based water repellent throughout the thickness of the sheet. At manufacture, the sheets have an average density of 680 kg/m³ and average moisture content of 10%. The sheets are identified by the product name printed on one face.
- 4.2 Strandboard™ Flooring is a wood-based high density board which has a plain wood colour. Strandboard™ Square Edge is square-edged and has a nominal thickness of 12 mm or 20 mm. Strandboard™ Tongue & Groove has a nominal thickness of 20 mm, with the long edges factory grooved with a 4.5 mm wide and 9.5 mm deep slot, and fitted on one side with a rigid opaque white polypropylene tongue. This forms a tongue & groove (shear key) joint between adjacent sheets.
- 4.3 Strandboard™ Flooring is manufactured to the following tolerances:
- Thickness ±0.2 mm.
 - Length and width ±1.5 mm.
 - Squareness 0.5 mm/m.
 - Sheet edges 1 mm/m maximum deviation from the line.
- 4.4 The product is available as set out in Table 1.

Table 1: Product Range

Strandboard™ Flooring Product Range	
Sheet Sizes (mm)	Approximate Weight per Sheet (kg)
3,600 x 2,400 x 20	118
3,600 x 1,200 x 20	59
2,400 x 1,200 x 20	39
3,600 x 1,200 x 12	35
2,400 x 1,200 x 12	24
3,600 x 800 x 20*	39

*Strandboard™ Tongue & Groove only.

Accessories

- 4.5 Accessories used with Strandboard™ Flooring which are supplied by the contractor are:
- **Fixings** - hot-dip galvanised or stainless steel 60 mm x 2.8 mm annular grooved flooring nails, or 50 mm x 8 g screws that comply with AS 3566.1, for fixing Strandboard™ Flooring to timber framing.
 - **Adhesive** - BRANZ appraised adhesive suitable for adhering timber sheet material to timber framing or concrete as required.

Handling and Storage

- 5.1 Strandboard™ Flooring must not be stored on wet concrete floors. Sheets must always be block-stacked on bearers at maximum 1,200 mm centres. For short-term storage, sheets must be protected from the weather with a breather-type cover which is supported clear of the sheet surface on battens, so that air can circulate freely around the stack.
- 5.2 For long-term storage, Strandboard™ Flooring must be stored inside, in well-ventilated, dry conditions.

Technical Literature

- 6.1 Refer to the Appraisals listing on the BRANZ website for details of the current Technical Literature for Strandboard™ Flooring. The Technical Literature must be read in conjunction with this Appraisal. All aspects of design, use, installation and maintenance contained in the Technical Literature and within the scope of this Appraisal must be followed.

Design Information

General

- 7.1 Strandboard™ Flooring may be used as pre-laid or post-laid flooring for suspended timber floors designed to Section 7 of NZS 3604, and as a flooring overlay to concrete slab-on-ground floors, and suspended concrete or timber floors.
- 7.2 For timber-framed floors, 20 mm thick Strandboard™ Flooring must be used. When used as an overlay on concrete slab-on-ground floors, or suspended concrete or timber floors, Strandboard™ Flooring may be either 12 mm or 20 mm thick.
- 7.3 When flooring is pre-laid, care must be taken in the planning and construction stages to ensure the building is closed in within the maximum exposure period of 8 weeks. If this is unlikely, then the flooring must be post-laid.
- 7.4 An expansion gap of 10 mm is required between sheets at 20 m intervals. A minimum 10 mm clearance must be provided between sheet edges and fixed objects such as bottom plates, columns, abutting concrete etc.
- 7.5 For timber-framed systems, the use of a construction adhesive is recommended by BRANZ, in conjunction with mechanical fasteners to help eliminate floor system movement, which could result in the undesirable generation of noise [squeaking]. The use of adhesives for fixing Strandboard™ Flooring in this application is outside the scope of this Appraisal.

Strandboard™ Tongue & Groove Diaphragm Floors

- 7.6 Where Strandboard™ Tongue & Groove is used for diaphragm floors, the joist spacing supporting the Strandboard™ Tongue & Groove sheets must be no greater than 450 mm centres. Strandboard™ Tongue & Groove sheets must be laid with the long edges perpendicular to the joists and the short edges coincident with the joists. The nailing pattern to be used in fixing these sheets down must be in accordance with the Technical Literature.

Sub Floor Ventilation

- 7.7 Where Strandboard™ Flooring is laid over a subfloor framing system, all timber and flooring must be protected against damage from ground water moisture in accordance with all the requirements of NZS 3604, Section 6. Cross-flow ventilation around the full perimeter of the building must be provided in accordance with the relevant requirements of NZS 3604, Paragraph 6.14. In calculating the required number of vents, only the open unobstructed area of each vent unit shall be taken into account. Hot-air, steam systems, and relief or overflow pipes must not vent or drain into subfloor areas. To allow for adequate ventilation and access, a minimum clearance of 550 mm between the surface of the ground and the underside of the Strandboard™ Flooring floor is required.

Concrete Floors

- 7.8 Concrete slab-on-ground floors, where Strandboard™ Flooring is to be used as a flooring overlay, must be constructed using protective damp-proof membranes in accordance with NZS 3604, Section 7.5. The concrete surface must not deviate by more than 5 mm over 3 m. In addition, the substrate must be sound, dust free and dry. The relative humidity of air at the concrete surface must not exceed 75% prior to installation. Relative humidity must be determined in accordance with BRANZ Bulletin No. 644. It is important that where a construction joint exists in a concrete slab, a joint must also be formed in the flooring directly above.

Finishing

- 7.9 Strandboard™ Flooring must be finished by sealing of the surface or finishing with a three-coat polyurethane coating system or other floor covering, as detailed in the Technical Literature, before occupancy.

Wet Areas

- 7.10 The design of Strandboard™ Flooring in wet areas must be undertaken in conjunction with the Technical Literature, NZS 3604, Paragraph 4.3.4 and NZS 3602, Table 1.
- 7.11 Wet areas are spaces where sanitary fixtures and sanitary appliances are located such as bathrooms, toilets, laundries and kitchens. There are two general categories of wet areas as follows:
- **Water Splash** – these are areas subject to intermittent splashing of water such as around baths, vanities, tubs and sinks.
 - **Shower Areas [Spaces]** – these are areas subject to frequent and heavy water splash such as enclosed showers, unenclosed shower zones and showers over baths.
- 7.12 Where Strandboard™ Flooring is used in shower areas, a waterproof membrane system specified for use with timber panel flooring must be used to protect the Strandboard™ Flooring. The waterproof membrane must comply with AS/NZS 4858 or be covered by a valid BRANZ Appraisal. Other water splash areas must be protected by impervious floor coverings in accordance with NZBC Acceptable Solution E3/AS1, Paragraph 3.1.1.
- 7.13 A floor waste is recommended where accidental flooding is possible. Floor wastes must be installed in accordance with the requirements of NZBC Acceptable Solution E3/AS1, Paragraph 2.2 or NZBC Acceptable Solution G13/AS1, Paragraph 3.4.

Exposure

- 7.14 Due to rain wetting before closing in, it may be possible for the moisture content of the pre-laid sheets to temporarily exceed the 18% level given in NZBC Acceptable Solution E2/AS1, Paragraph 10.2 c). Under normal circumstances, when used and installed as required by this Appraisal and the Technical Literature, this level of temporary wetting of Strandboard™ Flooring is acceptable.

Structure

Density

- 8.1 Strandboard™ Square Edge and Strandboard™ Tongue & Groove sheets have a density of approximately 660 kg/m³.

Loads

- 8.2 The 20 mm thick Strandboard™ Flooring will support loads of up to 1.5 kPa in buildings built within the scope of NZS 3604 with maximum floor joist spacing of 600 mm centres. The 20 mm thick Strandboard™ Flooring will support loads up to 3 kPa for all other non-domestic flooring applications built within the scope of NZS 3604 with maximum floor joist spacing of 450 mm centres. The maximum point load allowed is 2.5 kN for both Strandboard™ Square Edge and Strandboard™ Tongue & Groove.
- 8.3 Timber floors built outside the scope of NZS 3604 have not been assessed and are outside the scope of this Appraisal. These floors must be subject to specific design and Juken New Zealand Ltd must be consulted for relevant design information, strength and stiffness.
- 8.4 The installation of Strandboard™ Flooring over steel floor joists has not been assessed and is outside the scope of this Appraisal. Juken New Zealand Ltd must be consulted for relevant design information using these floor systems.
- 8.5 For typical NZS 3604 applications pre-laid over supports at the above spacings, the stiffness of the Strandboard™ Flooring sheets will still be acceptable after exposure to the weather for 8 weeks. Post-laying of sheets avoids any loss in stiffness which may occur as a result of weathering.

Structural Diaphragms

- 8.6 Strandboard™ Flooring has been appraised for use as a sheet material for diaphragms to resist lateral loads in NZS 3604 buildings. Such diaphragms must be detailed as required by Clause 7.3 of NZS 3604 and the Technical Literature. Screw fixing must not be used for diaphragm floors.

Heat

- 8.7 Over-floor heating systems may be used with Strandboard™ Flooring, provided it is not subjected to a temperature exceeding 35°C.
- 8.8 Strandboard™ Flooring must not be subjected to temperatures exceeding 50°C for prolonged periods.

Durability

- 9.1 Strandboard™ Flooring meets the performance requirements of NZBC Clause B2.3.1 (a) not less than 50 years where the floor is a structural diaphragm or it is installed under structural walls, and the performance requirements of NZBC Clause B2.3.1 (b) at least 15 years in other situations.

Serviceable Life

- 9.2 Flooring systems based on Strandboard™ Flooring can be maintained in a serviceable condition for at least 50 years, provided that:
- When pre-laid, the flooring has not been exposed to the weather for a period greater than 8 weeks.
 - Appropriate measures have been taken to ensure the moisture content of the flooring is controlled in accordance with the provisions of NZBC Acceptable Solutions E2/AS1 and E3/AS1, the Technical Literature and this Appraisal.
 - The flooring has not been exposed to further weathering, or subjected to water immersion, e.g. flooding, or to sub-zero temperatures while in a wet condition.
- 9.3 When Strandboard™ Flooring sheets are used as a floor overlay fixed directly over concrete floors and the sheets do not perform any structural function (i.e. support loads), the NZBC does not require a minimum serviceable life for the covering. However, where slab-on-ground floors are permanently protected from ground moisture in accordance with NZS 3604, Section 7.5, a serviceable life of over 50 years is still possible.

Maintenance

- 10.1 Adequate subfloor ventilation must be maintained by ensuring vegetation or other obstructions are kept away from vents in perimeter foundation walls. Where ground vapour barriers exist they must be maintained in a serviceable and effective condition.
- 10.2 In wet areas, impervious floor coverings (or waterproof membranes) must be maintained to ensure water cannot penetrate through to the Strandboard™ Flooring. Any floor wastes must be installed and maintained to remain unobstructed, drain to the outside of the building, and prevent Strandboard™ Flooring from becoming wet.

Prevention of Fire Occurring

- 11.1 Separation or protection must be provided to Strandboard™ Flooring from heat sources such as fireplaces, heating appliances, flues and chimneys. Part 7 of NZBC Verification Method C/VM1 and Acceptable Solution C/AS1, and Acceptable Solution C/AS2 provide methods for separation and protection of combustible materials from heat sources.
- 11.2 The serviceable life of the product may be affected if the surface temperature exceeds 50°C for long periods. Fuel-burning appliance manufacturers must therefore be consulted to ascertain the clearances or protection required to ensure that a 50°C surface temperature is not exceeded. Clearances specified in NZBC Acceptable Solutions C/AS1 and C/AS2 Part 7 may not be sufficient for some appliances.

Fire Affecting Areas Beyond the Fire Source

- 12.1 Strandboard™ Flooring can be used as flooring in Risk Group SH dwellings, which have no specific fire requirements under the NZBC.
- 12.2 For Risk Groups other than SH surface finish requirements for floors are given in NZBC Acceptable Solution C/AS2, Paragraph 4.17.3.

Hazardous Building Materials

- 13.1 The adhesive used to manufacture Strandboard™ Flooring contains no formaldehyde. The amount of formaldehyde emitted by Strandboard™ Flooring is significantly less than similar flooring materials manufactured using melamine urea formaldehyde type adhesives. Formaldehyde emissions from Strandboard™ Flooring meet the E zero classification when tested in accordance with AS/NZS 4266.1.
- 13.2 The level of formaldehyde emission will decrease with time. After installation, emission levels will be controlled by ventilation together with the sealing of the surface or finishing with a three-coat polyurethane system, or the use of coverings such as tiles, vinyl or carpets with foam or rubber underlays. Covering or sealing of the sheets must be carried out before the building is occupied.

Energy Efficiency

- 14.1 For the purposes of calculating the building performance index of the building envelope [refer to NZBC Clause H1.3.2] the R-value of Strandboard™ Flooring 20 mm sheets should be taken as 0.17 m²K/W.

Installation Information

Installation Skill Level Requirements

- 15.1 Installation must always be carried out in accordance with the Strandboard™ Flooring Technical Literature and this Appraisal by, or under the supervision of, a Licensed Building Practitioner (LBP) with the relevant Licence Class.

General

- 16.1 General installation of Strandboard™ Flooring must be in accordance with the Technical Literature and the provisions of this Appraisal.
- 16.2 It does not generally matter which way up the Strandboard™ Flooring sheets are laid. If the floor is to be finished with a clear finish, then all Strandboard™ Flooring sheets should be laid with the printed face down.
- 16.3 Sheets must be supported at all edges and ends, which may require additional blocking to be installed. Strandboard™ Tongue & Groove sheets do not need blocking under the tongue & groove joint.
- 16.4 Each sheet must span at least two floor joist spans [i.e. be continuous over three joists], except at floor edges where infill sheets may be required.
- 16.5 The moisture content of the floor framing timber must not exceed 18% when Strandboard™ Flooring is installed.
- 16.6 Strandboard™ Flooring must be fixed with 60 x 2.8 mm hot-dip galvanised or stainless steel, annular grooved flooring nails, or 50 x 8 g screws [non-diaphragm applications only] at 150 mm centres around the perimeter of the sheets, and at 300 mm centres at intermediate supports. Nails may be power or hand driven but must be parallel with, and no closer than 10 mm to the edge of the sheet.
- 16.7 Where Strandboard™ Tongue & Groove flooring is to be used as a diaphragm floor, then fixing must be in accordance with the Technical Literature. This type of flooring system requires the supporting joists to be at no more than 450 mm centres.
- 16.8 Where used as an overlay to timber substrates, the moisture content of the substrate must not exceed 15%.

- 16.9 Existing timber floor substrates must be re-punched and then coarse sanded flat prior to fixing the Strandboard™ Flooring in place.
- 16.10 When used as an overlay on timber substrates or as a second layer over a pre-laid single layer, Strandboard™ Flooring must be fixed with mechanical fasteners or adhesive with fasteners, ensuring that sheet joints do not coincide with joints in the substrate.
- 16.11 Where used as an overlay to tongue & groove timber flooring, the joints in the Strandboard™ Flooring must not coincide with the joints in the tongue & groove flooring.
- 16.12 Where used as an overlay to concrete, the concrete surface must not deviate by more than 5 mm over 3 m. In addition, the substrate must be sound, dust free and dry. The relative humidity of air at the concrete surface must not exceed 75% prior to installation. Relative humidity must be determined in accordance with BRANZ Bulletin No. 644. As a general guide for new concrete slabs, one month of drying time must be allowed for each 25 mm thickness of concrete.
- 16.13 When used as an overlay on concrete, sheets must be bonded using a full spread of an approved adhesive [see the Technical Literature].
- 16.14 Continuously-laid bottom plates to walls in pre-laid situations must be cut away at openings as soon as possible, in order to allow ponded water to drain or be removed.
- 16.15 Protection required to prevent damage to the floorings during other construction processes must be provided in a manner which allows sheets exposed to the weather to dry quickly. For this reason, temporary weather protection such as plastic sheeting or liquid sealers must not be used directly on sheet surfaces.

Finishing

- 17.1 Covering or sealing of Strandboard™ Flooring must be carried out after the building is fully closed-in but before it is occupied. Details for finishing are provided in the Technical Literature.
- 17.2 Covering or sealing must not be carried out until the moisture content of the flooring is less than 15%.
- 17.3 Some coating and adhesive manufacturers may require lower moisture contents for optimum performance when their products are used on Strandboard™ Flooring. The instructions of these manufacturers must be followed when their products are used on Strandboard™ Flooring.

Health and Safety

- 18.1 Exposure to wood dust may cause irritation to the respiratory system and skin and may cause sensitisation resulting in asthma, and by skin contact resulting in dermatitis. A dust mask and eye protection must be worn when working with Strandboard™ Flooring. Work areas must be ventilated and kept clean. Machinery used must be fitted with dust extractors. Off cuts, shavings and dust must be disposed of in accordance with the requirements of local authorities.

Basis of Appraisal

The following is a summary of the technical investigations carried out:

Tests

- 19.1 The change in the physical properties of Strandboard™ Flooring, such as modulus of rupture, modulus of elasticity, internal bond strength, thickness swell and surface water absorption after natural weathering have been determined by BRANZ.
- 19.2 The density, modulus of rupture, modulus of elasticity, internal bond, and deflection under concentrated load [stiffness] of Strandboard™ Flooring have been determined by BRANZ.
- 19.3 Strength capacity and deflection under concentrated load [stiffness] of Strandboard™ Flooring exposed to the weather for 8 weeks, have been determined by BRANZ.
- 19.4 The thermal resistance of Strandboard™ Flooring has been determined by BRANZ.
- 19.5 Formaldehyde emission levels have been determined by testing by Juken New Zealand Ltd to AS/NZS 4266.1. The results of these tests have been reviewed by BRANZ and found to be satisfactory.



Other Investigations

20.1 The Technical Literature for Strandboard™ Flooring has been reviewed by BRANZ and found to be satisfactory.

Quality

21.1 The manufacture of Strandboard™ Flooring has been examined by BRANZ, including methods adopted for quality control. Details of the manufacturing processes, and quality and composition of the raw materials used were obtained and found to be satisfactory.

21.2 The quality management systems of Juken New Zealand Ltd - Triboard Mill, Kaitaia has been assessed and registered by SGS as meeting the requirements of ISO 9001.

21.3 Juken New Zealand Ltd is responsible for the quality of the product supplied.

21.4 Quality of installation of the product on-site is the responsibility of the installer.

21.5 Maintenance of the flooring system is the responsibility of the building owner.

Sources of Information

- AS 3566.1:2002 Self-drilling screws for the building and construction industries.
- AS/NZS 1170:2002 Structural design actions.
- AS/NZS 4266.1:2017 Reconstituted wood-based panels – Methods of testing - Part 1: Base panels.
- AS/NZS 4858:2004 Wet area membranes.
- BRANZ Bulletin No. 644 Solid timber strip flooring on a concrete slab.
- NZS 3602:2003 Timber and wood-based products for use in building.
- NZS 3604:2011 Timber-framed buildings.
- Ministry of Business, Innovation and Employment Record of amendments - Acceptable Solutions, Verification Methods and handbooks.
- The Building Regulations 1992.



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13 September 2021

STRANDBOARD™ FLOORING



In the opinion of BRANZ, **Strandboard™ Flooring** is fit for purpose and will comply with the Building Code to the extent specified in this Appraisal provided it is used, designed, installed and maintained as set out in this Appraisal.

The Appraisal is issued only to **Juken New Zealand Ltd**, and is valid until further notice, subject to the Conditions of Appraisal.

Conditions of Appraisal

1. This Appraisal:
 - a) relates only to the product as described herein;
 - b) must be read, considered and used in full together with the Technical Literature;
 - c) does not address any Legislation, Regulations, Codes or Standards, not specifically named herein;
 - d) is copyright of BRANZ.
2. **Juken New Zealand Ltd**:
 - a) continues to have the product reviewed by BRANZ;
 - b) shall notify BRANZ of any changes in product specification or quality assurance measures prior to the product being marketed;
 - c) abides by the BRANZ Appraisals Services Terms and Conditions;
 - d) warrants that the product and the manufacturing process for the product are maintained at or above the standards, levels and quality assessed and found satisfactory by BRANZ pursuant to BRANZ's Appraisal of the product.
3. BRANZ makes no representation or warranty as to:
 - a) the nature of individual examples of, batches of, or individual installations of the product, including methods and workmanship;
 - b) the presence or absence of any patent or similar rights subsisting in the product or any other product;
 - c) any guarantee or warranty offered by **Juken New Zealand Ltd**.
4. Any reference in this Appraisal to any other publication shall be read as a reference to the version of the publication specified in this Appraisal.
5. BRANZ provides no certification, guarantee, indemnity or warranty, to **Juken New Zealand Ltd** or any third party.

For BRANZ

Chelydra Percy

Chief Executive

Date of Issue:

13 September 2021